



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

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D5763-1

Job Sheet 207390



POSITIVE  
RECALL

Part No: D5763-1

Job Qty: 10 pcs

Part Name: Beam



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/25/20

Job Tracking No:

Due Date: 3/6/20

Created By: Jennifer Renwick

Type: Stock

Description:

Note: URF 2020-525 DWG D5763 Rev A IPP Rev. A 2020.01.09 New issue DP Verify DDWas PN: 78634-02

Ship Via:

## Bill of Materials

## Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	HAAS 4 Axis	10 pcs	3/6/20		1.00	5.00	HAAS - 1		<i>[Signature]</i>
							HAAS - 2		
							HAAS - 3		
							HAAS - 4		
110	QC 2	10 pcs	3/6/20		0.00	0.00	QC 2 - 1		<i>[Signature]</i>
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		



Container No: S266118



Part: D5763-1

Job No: 207390

Serial No/Batch: S266118

Revision: REV.A

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.  
1270 Aberdeen Street  
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CANADA  
TEL.: 1 813 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

Date: 03/24/20

Plex 2/25/20 1:01 PM Dart.lajeunesse.marie

					QC 2 - 66	
					QC 2 - 64	
					QC 2 - 65	
					QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	
					QC 2 - 76	
120 QC 8	10 pcs	3/6/20	0.00 0.00		QC 8 - 12	
					QC 8 - 14	mk 20/04/13
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	
					QC 8 - 52	
					QC 8 - 23	
					QC 8 - 57	
					QC 8 - 76	
					QC 8 - 61	
130 Packaging 3-1 - Stock - B4B	10 pcs	3/6/20	0.00 0.00		Packaging 3 - 1 - B4B	CC
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 37 - B4B	
140 QC 21 - SA	10 pcs	3/6/20	0.00 0.00		QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 53	

Part Op 100 - 1-Machine as per folio FD 191

FOLIO REV: 8.4

DWG REV: A

2-Deburr

Descriptions: 110 - QC2- Inspect parts off machine FA/FAIB

120 - QC8- Inspect parts - second check

130 - Identify as per dwg &amp; Stock Location: \_\_\_\_\_

140 - QC21- Final Inspection - Work Order Release

## Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TS2.000X1.000W.065	Rectangle tubing, 2.000 X 1.000" x 0.065 Wall	21 ft (2.1 ea)	100-HAAS 4 Axis	5269527

## Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-HAAS 4 Axis	M304TS2.000X1.000W.065	21	0	0

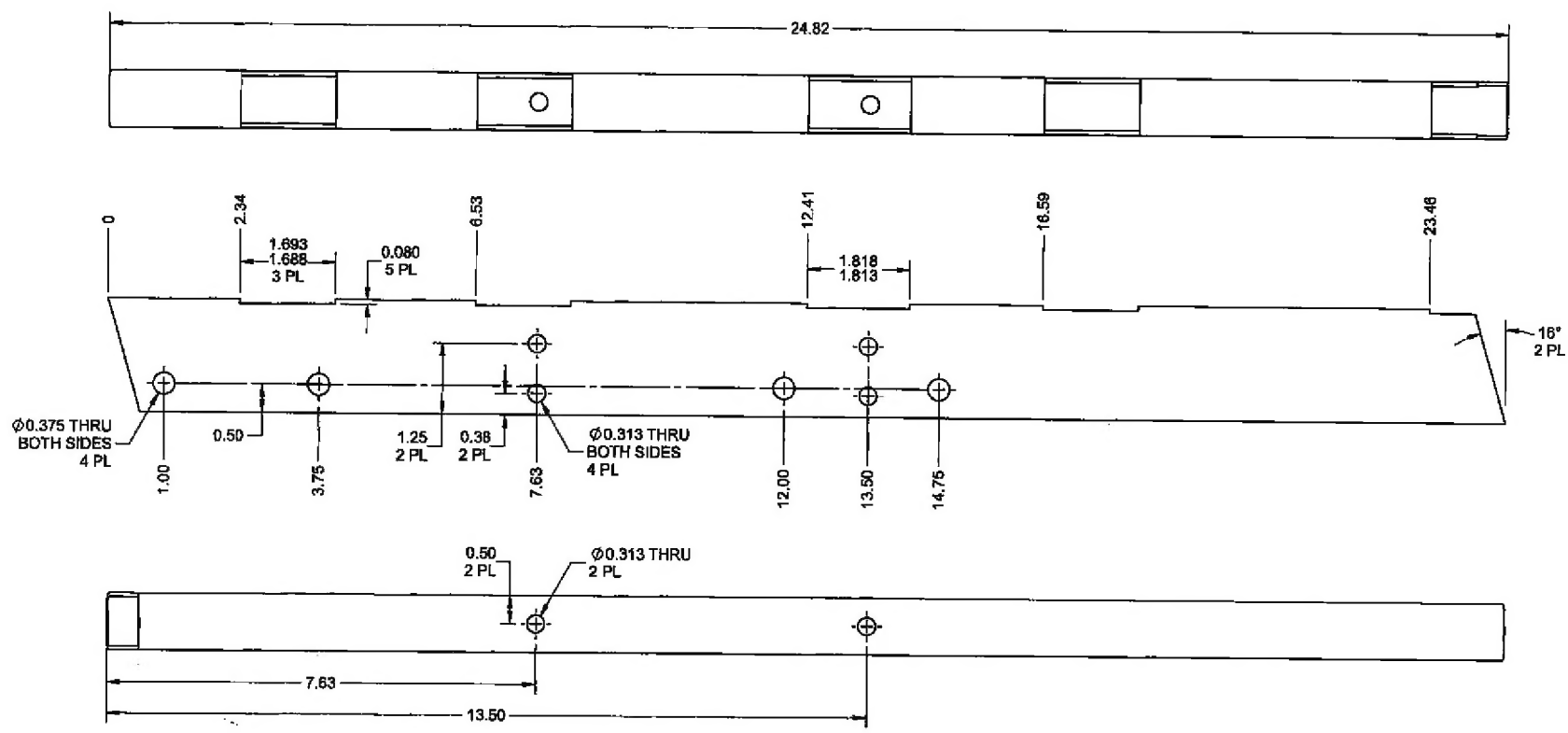


<b>Part Specifications</b>	
Specifications could not be found.	

Plex 2/25/20 1:01 PM Dart.lajeunesse.marie



8 7 6 5 4 3 2 1



**D5763-1 BEAM**  
(DERIVED FROM AERO DESIGN P/N 78634-02)

UNDER REVIEW

URF 2020-524 20.02.20 (NO)

**NOTES:**

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL TUBING, 2.00 X 1.00 X 0.085 WALL  
PER ASTM A554 OR ASTM A289  
REF DART SPEC M304TS
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 2.35 lbs

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 207390 MLS  
20-02-20

**RELEASED**

2020 FEB 19

APPROVED

DESIGN	ZF	<b>DART AEROSPACE LTD</b>	
DRAWN	SAD	HAWKESBURY, ONTARIO, CANADA	
CHECKED	NO	DRAWING NO.	REV. A
MFG. APPR.	DD	<b>D5763</b>	SHEET 4 OF 10
APPROVED	NO	TITLE	SCALE
DE APPR.	CP	<b>FWD BEAM</b>	NTS
DATE	20.02.19	COPYRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. IT IS NOT TO BE USED FOR ANY PURPOSE OR DISCLOSED OR REPRODUCED IN ANY MANNER WITHOUT THE EXPRESS WRITTEN PERMISSION OF DART AEROSPACE LTD.	

Entered: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. \_\_\_\_\_

Route update only ☐

Job: _____  Part No. _____	<b>DISPOSITION</b>  Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/>	<b>DEPARTMENT/PROCESS</b>  <div style="display: flex; justify-content: space-between;"> <div>           Skid-tube <input type="checkbox"/>            Machining <input type="checkbox"/>            Large Fab <input type="checkbox"/> </div> <div>           Cross tube <input type="checkbox"/>            Small Fab <input type="checkbox"/>            Finishing <input type="checkbox"/> </div> <div>           Eng. (Non-AW) <input type="checkbox"/>            Prod. Eng. Coord. <input type="checkbox"/>            Rec/Store/Packaging <input type="checkbox"/> </div> <div>           Engineering <input type="checkbox"/>            Water Jet <input type="checkbox"/>            Supplier <input type="checkbox"/>            Quality <input type="checkbox"/> </div> </div>			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
<b>Description Work Order Deviation</b>		<b>Disposition</b>		<b>Completed By</b>	
				<b>Lead hand / Supervisor</b>	
				<b>QC / QA Coordinator</b>	
<b>Root Cause</b>  Operator <input type="checkbox"/> Manufacturing Process <input type="checkbox"/> Equip/Tooling <input type="checkbox"/> Handling/Presservation <input type="checkbox"/> Material <input type="checkbox"/> Product Improvement <input type="checkbox"/> Process Improvement <input type="checkbox"/> Human Factors <input type="checkbox"/>		<b>FAULT CATEGORY</b>  <div style="display: flex; justify-content: space-between;"> <div>           Pressure/Forced <input type="checkbox"/>            Bending <input type="checkbox"/>            Crushing <input type="checkbox"/>            Cracks <input type="checkbox"/>            Crimp/Kink/Ripple/Wave/Twist <input type="checkbox"/>            Marks/Chatter <input type="checkbox"/>            Mislabeled <input type="checkbox"/> </div> <div>           Contamination <input type="checkbox"/>            Misaligned/off center <input type="checkbox"/>            BOM/Route <input type="checkbox"/>            Broken/Damage/Defect <input type="checkbox"/>            Incomplete/Unclear Instructions <input type="checkbox"/>            Drill Holes <input type="checkbox"/>            Fit/Function <input type="checkbox"/> </div> <div>           Power Loss/Surge <input type="checkbox"/>            Folio/Program <input type="checkbox"/>            Grain Direction <input type="checkbox"/>            Weld <input type="checkbox"/>            Wrong Stock Pulled <input type="checkbox"/>            Out of Sequence <input type="checkbox"/>            Off-set/Set-up <input type="checkbox"/> </div> <div>           Positioned Wrong <input type="checkbox"/>            Outside Tolerance <input type="checkbox"/>            Drawing <input type="checkbox"/>            Finish <input type="checkbox"/>            Part Lost/Missing <input type="checkbox"/>            Misread <input type="checkbox"/> </div> </div>			
Other/Details:					